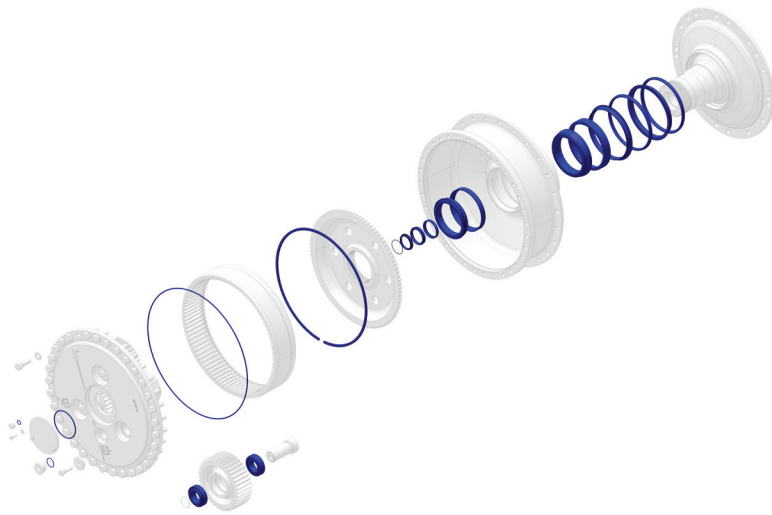


D6R/T Final Drive Repair Options



Level 1 Rebearing/Reseal

- >> Provides new component life
- >> Guaranteed price
- >> Reduces costs
- >> Reduces downtime

PLANNED/PROBLEM INDICATORS

- Component hours
- Final Drive oil leak
- S•O•SSM Report
- Noise or vibration
- Magnetic plug inspection
- Machine down for other work

INCLUDES NEW PARTS INSTALLED

- All bushings and anti-friction bearings
- All seals and gaskets
- Thrust washers
- Duo-ConeTM seal
- Miscellaneous hardware (as needed)
- Magnetic plug (if needed)

INSPECT

- Planet gears
- Ring gear
- Planet shafts
- Reaction hub

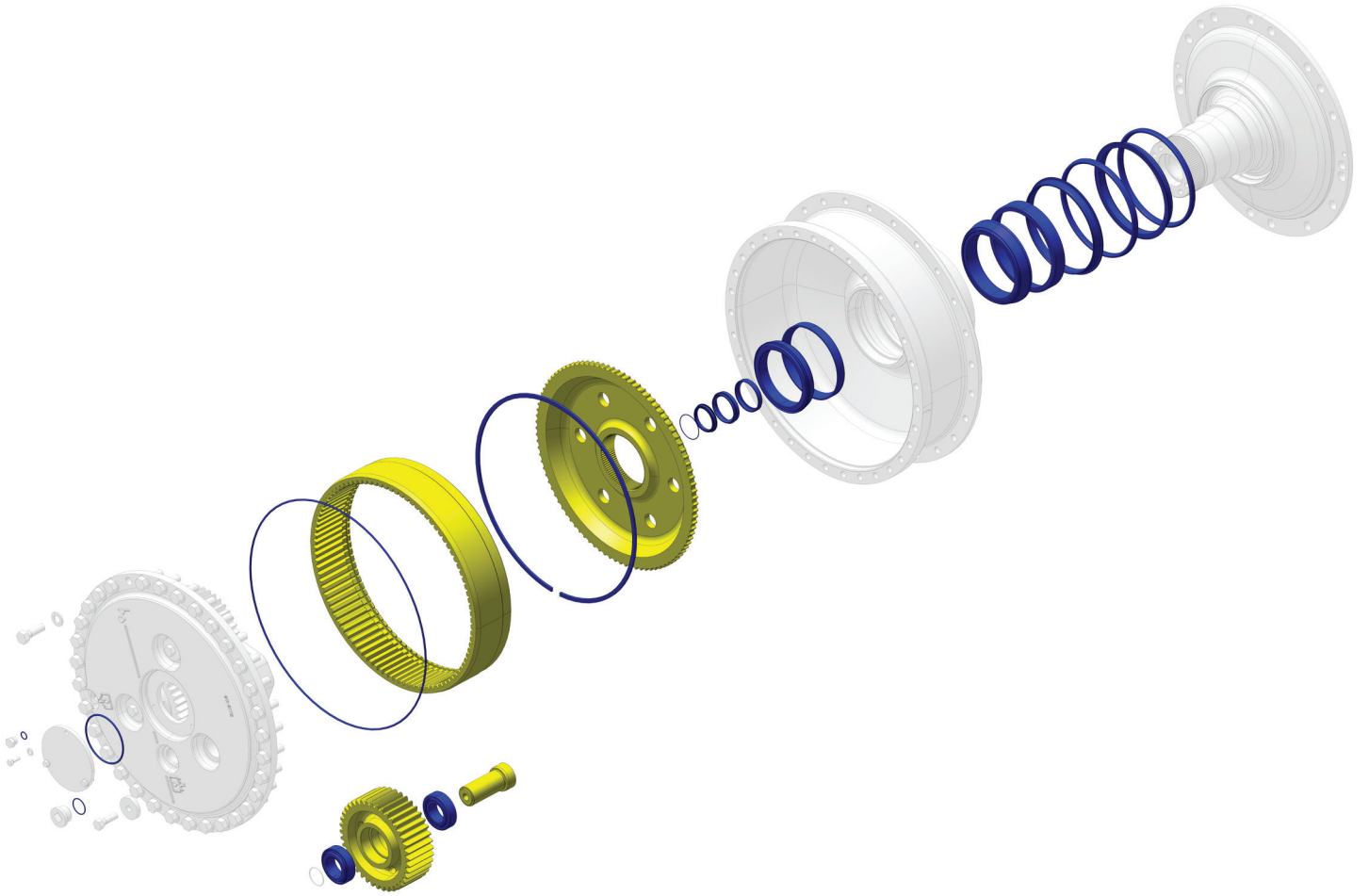
LEVEL 2

Planet shafts

Planet gears

Reaction hub

Ring gear



■ Level 1 Recondition (Re-Bearing/Reseal)
■ Level 2 Recondition